

CLAIM AMENDMENTS

1. (currently amended) Method for producing blanks from cardboard and board-like workpieces in a continuous processing line passing through in a direction of transport of the blanks, wherein the blanks are processed by at least one of cutting, creasing, perforating, scoring and folding the workpieces along selected ones of longitudinal cut lines (2) and transverse (3) processing cut lines (3), into a layout of a structure to be manufactured, and further processed by other processing cut lines (5a, 5b) that run in neither the longitudinal nor the transverse directions, wherein the blanks are further processed cut by a processing device (7) comprising a cutter (20) movable parallel to the workpiece and that travels a selected distance (10) from the workpiece on the processing line longitudinal and transverse cut lines and which is activated for further processing cutting of the workpiece, and is driven in an activated state along the other processing line (5a, 5b) wherein at least some of the other processing lines are cut lines produced by a cutter (20).

2 – 4. (cancelled)

5. (currently amended) Method pursuant to Claim 1, wherein the other processing cut lines are continuous except for predetermined hold points (16), with the hold points fastening a chip to a remainder of the blank (18).
6. (currently amended) Method pursuant to Claim 1, wherein the other processing cut lines (5a, 5b) are produced by the a cutter (20) which is controlled digitally by an associated Electronic Data Processing system (19).

7 – 25. (cancelled)